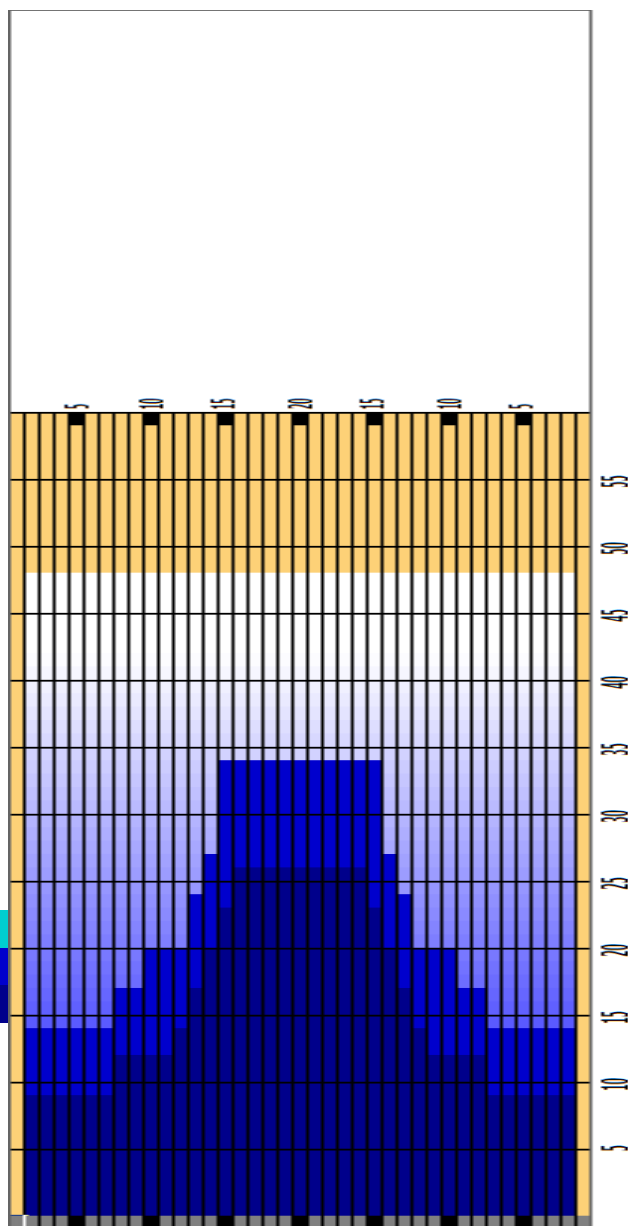


Oil Pattern Distance	48	Reverse Brush Drop	43	Oil Per Board	50 ul
Forward Oil Total	15.6 mL	Reverse Oil Total	10.35 mL	Volume Oil Total	25.95 mL
Tank Configuration	A-B	Tank A Conditioner	Current	Tank B Conditioner	Current

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	14	222	0.0	9.9	9.9	11100
2	8L	8R	1	18	25	9.9	12.4	2.5	1250
3	12L	12R	1	18	17	12.4	14.9	2.5	850
4	13L	13R	1	18	15	14.9	17.4	2.5	750
5	14L	14R	1	22	13	17.4	20.5	3.1	650
6	15L	15R	1	22	11	20.5	23.6	3.1	550
7	16L	16R	1	22	9	23.6	26.7	3.1	450
8	2L	2R	0	22	0	26.7	41.0	14.3	0
9	2L	2R	0	30	0	41.0	48.0	7.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	48.0	34.0	-14.0	0
2	15L	15R	2	26	22	34.0	26.7	-7.3	1100
3	14L	14R	1	22	13	26.7	23.6	-3.1	650
4	13L	13R	1	22	15	23.6	20.5	-3.1	750
5	10L	10R	1	22	21	20.5	17.4	-3.1	1050
6	8L	8R	1	22	25	17.4	14.3	-3.1	1250
7	2L	2R	3	14	111	14.3	8.4	-5.9	5550
8	2L	2R	0	14	0	8.4	0.0	-8.4	0

Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2,33	1,78	1,12	1,12	1,78	2,33

